

**Viscosity Chart**

SOLVENT	25% SOLIDS VISCOSITY (cps @ 25°C)	33% SOLIDS VISCOSITY (cps @ 25°C)	50% SOLIDS VISCOSITY (cps @ 25°C)
Toluene Mineral Spirits	insoluble insoluble	insoluble insoluble	230.0* insoluble
Acetone MEK MIBK	0.2 0.7 2.6	3.7 4.6 34.6	24.1 329.0 240.0
NMP	11.8	45.6	407.0
EB DB Glycol Ether PM Glycol Ether DPM Glycol Ether TPM Glycol Ether PE Glycol Ether PNP Glycol Ether PNB Glycol Ether DPNB Glycol Ether PTB	20.0 18.9 11.0 32.3 69.1 12.3 20.5 22.6 36.9 32.3	46.1 83.2 37.2 125.0 173.0 41.9 57.9 62.5 87.0 95.7	615.0 insoluble 385.0 1880.0 5040.0 407.0 918.0 1000.0 2090.0 2980.0
Ethanol Butanol	6.1* 13.8	15.0* 31.77*	162.0 329.0
Glycol Ether PMA Glycol Ether PEA Exxate™ 1000	10.2 12.8 insoluble	35.8 60.3 insoluble	726.0 1100.0 insoluble
Texanol®	insoluble	insoluble	insoluble
Ethylene Glycol Propylene Glycol Water	insoluble insoluble insoluble	insoluble insoluble insoluble	insoluble insoluble insoluble

\* Cloudy

DV-11 Model Cone and Plate Brookfield Viscometer with a #51 spindle at 10 – 100 rpm

Exxate™ 1000 is a product of ExxonMobil Chemical

Texanol® is a product of Eastman Chemical Company

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